

Customizing Family Fun



SKU#: BG-FSBCO U.S. Patent No. 9,144,733 (issued Sept. 29, 2015)

World Tour Coin-Operated Foosball

Instruction Manual

Assembly, Operation, and Care Instructions

Serial #:		
Distributed By:		
Sales Person:		
Technical Service #:	+1-716-866-0054	
v. 081516		



Inspect Immediately after Transporting the Product

After receiving the shipment, inspect the product thoroughly to ensure that it has been shipped with care. Before turning the power on, please check the following:

- Check the cabinet for damage or shifting that may have occurred during shipping. Are there any dented portions or defects (cuts, etc.) on the external surfaces of the cabinet?
- Are all the legs and adjusters/levelers/feet intact (often shipped inside the table with other accessories)?
- Do the power supply voltage and frequency requirements meet with those of the location (110V/220V)?
- Are all wires linked correctly and securely connected to each other? If coupled in an incorrect manner, the connection will not be made accurately and it could cause not only irreparable damage to the machine, but also is a potential fire hazard. **Do Not Insert Connectors Forcibly**.
- Check that all the cables, including power cables, are undamaged. Do power cables or other wires have any splices, cuts, or dents?
- Have you been provided with all of the associated accessories? Tip: Most of the pieces required to assemble the table are shipped within the table. Use your table key to unlock the table and check parts for damage or other problems.
- Can all doors/lids be opened with the accessory keys? Can doors/lids be firmly closed? Does the coin box key open the coin box(es)?







- This equipment may contain hazardous voltage which can cause electrical shock. Only **qualified personnel*** should work inside the equipment. *Note: Keep reading for a list of qualified personnel.
- To maintain personal safety and the safe operation of this product, read the entire manual before using it. The following instructions are intended for the users, operators, and the personnel in charge of the operation of the machine.
 Be sure to keep this manual close to the product or in a convenient place for future reference.



- This product is intended for indoor use only
- This is NOT a child's toy; adult supervision is required for children to play this game. Children under 120cm (roughly 4ft) in height should not approach the table while it is in use, as this could be hazardous.
- Do not sit, climb, or lean on the table. Do not place anything, including people, on the top of the glass playfield cover.
- Do not drag the table when moving it, as this could damage the legs, levelers, or glass beyond repair.
- Do not place any food or drinks on the table. Use the cup holders provided.
- This game features flashing lights which may not be suitable for photosensitive epilepsy.



Definition of Site Maintenance Personnel or Other Qualified Individuals



Servicing and maintenance work of the contents herein stated should be performed by the *SERVICEMAN* stipulated as per IEC Standard. Those who do not have technical expertise and knowledge other than the *SERVICEMAN* are not allowed to perform the work herein stated. Executing the aforementioned work by such non-technical personnel can cause serious accidents that may endanger life.

Replacing parts, maintenance inspections, and troubleshooting should be carried out by **Site Maintenance Personnel** or other **Qualified Professionals**. This manual includes directions for potentially dangerous procedures which should only be performed by professionals with appropriate and specialized knowledge.

The **Site Maintenance Personnel** or other **Qualified Professionals** mentioned in this manual are defined as follows:

- Site Maintenance Personnel: Individuals with experience in maintaining amusement equipment, vending machines, etc., working under the supervision of the owner and/or operator of this product. Maintenance Personnel frequently service machines within amusement facilities or similar premises by carrying out everyday procedures such as: assembly, maintenance inspections, and replacement of units or replaceable parts.
 - Actions Approved for Site Maintenance Personnel: Machine assembly, maintenance inspection, and replacement of units or replaceable parts.
- Other Qualified Professionals: Personnel employed by the amusement equipment manufacturer. Personnel may also have been involved in design, production, testing, or maintenance of said amusement equipment. This individual should have either graduated from a technical school or hold similar qualifications in electrical, electronics, or mechanical engineering.
 - Actions Approved for Other Qualified Professionals: Assembly, maintenance, inspection, and replacement of units or replaceable parts for amusement equipment and/or vending machines, including repair or adjustments of electrical, electronic, or mechanical parts.



Before Using This Product

Please be sure to read the following before using this machine, in order to ensure the safe operation of this product. The following instructions are intended for users, operators, and personnel in charge of the operation and maintenance of the machine. After carefully reading and sufficiently understanding the warning displays and cautions, please handle the machine appropriately. Be sure to keep this manual for future reference.

Qualified Personnel: Only personnel who have technical expertise should perform the work stated herein to avoid hazardous situations. The instructions state that site maintenance personnel should be the only personnel performing work. Please perform maintenance work in accordance with the stated instruction; provided instructions for maintenance work are to minimize risk and prevent accidents. Failing to perform work as stated within the Instruction Manual may potentially be dangerous to both maintenance personnel and users.

- <u>Be sure to turn off the power before working on the machine</u>. To prevent electric shock, be sure to turn the power off before carrying out any work that requires direct contact with the interior of the product. If the work is to be performed in the power-on status, the Instruction Manual will state to do so.
- Be sure to ground the Earth Terminal. This is not required in the case where a power cord with earth/ground is used.
- Ensure the power supply used is equipped with an Earth Leakage Breaker. This product does not incorporate an Earth Leakage Breaker. Using a power supply which is not equipped with an Earth Leakage Breaker can cause a fire when or if earth leakage occurs.
- Before installing the product, check for electrical specifications; the product must meet the requirements. Ensure the product is compatible with the power supply voltage and frequency requirements of the location. Using any electrical specifications that are different from the designated specifications can cause a fire and/or electric shock.
- Install and operate the product where appropriate lighting is available, allowing warning and safety labels to be read clearly. To ensure customer safety, labels and printed instructions describing potentially hazardous situations are applied to places where risk for potential accidents are increased.

If any label is peeled off, apply it again immediately. Please contact Barron Games Technical Support at 1+716-866-0054 or email service@barrongames.com if you are in need of new stickers or parts. Visit <u>www.BarronGames.com</u> for more information about Barron Games' Parts and Service Department.



INSTALLATION AND MAINTENANCE SAFETY

This product is an indoor game machine. **Do not install it outside.** Even indoors, avoid installing it in the places mentioned below, so as to avoid causing a fire, electric shock, machine malfunction, or even death. Do not install or maintain this product in/on/within/near:

- places subject to rain or water leakage, places subject to high humidity, or in the proximity of an indoor swimming pool, shower, steam room, etc.
- places subject to direct sunlight, places subject to high temperatures, or in the proximity of heat dispensing units or portable heating devices.
- places filled with inflammable gas, within the vicinity of highly flammable or volatile chemicals, or other hazardous materials.
- dusty places.
- sloped surfaces.
- places subject to any type of violent impact.
- the vicinity of anti-disaster solutions, such as fire exits and extinguishers.
- places where the operating (ambient) temperature range is not 5°C to 30°C (41°F to 86°F).
- places near water or spray from water (such as a jet wash, hot tub, or swimming pool).

To ensure maximum safety for the users and service personnel, ensure that where the product is operated has sufficient lighting to allow all safety labels to be read clearly. Operation under insufficient lighting is not advised.





Important Notes

- 1. Read this Instruction Manual carefully before assembling or playing.
- 2. Ensure that there is sufficient space to place and shift the product prior to assembly
- 3. <u>Two strong adults</u> are recommended to assemble the product.
- 4. Inspect and ensure all parts are securely attached before rotating the table.
- 5. Please Note: Children and pets should be kept away from assembly and game pieces; this table contains small parts and balls that could be a potential choking hazard.
- Very Important: Only 1 ball may be inside the machine at a time.
 Please check to see if your machine was shipped with a ball inside the machine before inserting another ball. The machine will not function if more than one ball is inside the mechanism.



*Note: Please retain the original packaging, so that it may be used for storage or transport later.



Carefully open the packaging carton. Open table at the hinges (like a chest) and remove all accessories from inside.

In order to assemble the legs, it is easiest to disassemble the table so only the bottom half the table needs to be rotated.

***Please note:** The interior mechanisms of your model table may vary in slightly appearance from the instruction photos.



3. Adult #2 should support the top half of the table while Adult #1 removes any additional connections.

TWO STRONG ADULTS are needed to assemble the table legs.

2. Disassemble all the air connectors from all wires that connect the upper and lower halves of the table.



4. Locate the bolts of the pneumatic lidcloser arm. The bolts are found on the top part of the table, near the track of the arm.







- 5. Adult #2 should continue to hold the top half of table while Adult #1 removes the bolts from the arm (pneumatic lid-closer arm) at the top of the table. Only remove the bolts from the **TOP HALF** of table.
- ** Be sure to have a safe place to store all the screws and bolts for reassembly.



7. Ensure that all bolts, hinges, and air connectors that connect both halves of the table are disconnected. Then, lift the top half of the table and separate it from the bottom.



6. Next, Adult #1 should remove the bolts on the rightmost hinge to separate the top half of the table.

The left and center hinges are detachable, you do not need to remove the screws, just slide apart to detach them.



The detachable ones unhinge like this:



8. Carefully set the top half of the table on a piece of cardboard out of the way (glass down). You will reattach the top half after attaching the legs to the bottom half.







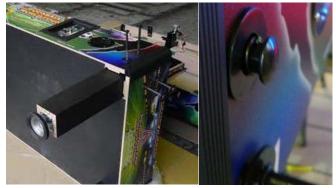
Assemble all 4 legs by attaching each foot.
 Screw 1 foot into the bottom of each leg.



11. After ensuring all of the legs are tightly secured, both adults should carefully lift and rotate the table to a standing position.

10. Using both adults, turn the bottom of the table onto its side and affix the legs into the table using the (included) carriage bolts.

Be sure to place a washer between the bolt head and the cabinet.



12. Next, both adults should lift the top half of table up and combine it with the bottom half of table.







 While Adult #2 holds the top half of the table, Adult #1 should reaffix the 2 detachable hinges together to reconnect the table.



15. Reattach the pneumatic arm at the top of the table.

Reconnect all the air connectors that link the top and bottom of the unit.



14. Finally, reaffix the **RIGHTMOST hinge**.



16. If your table arrived partially assembled, you're ready to skip to Assembly Step **4**.

> If you need to assemble the foosball players and rods, continue following these assembly instructions.





Assembly – Step **2** (Assemble the Rods & Players)

If your World Tour Foosball table did not come partially assembled with the foosball players and rods assembled in the table, please follow these additional instructions:

1. On the **RIGHT SIDE OF THE TABLE**, remove the bolts from the upper side (only from the RIGHT side).



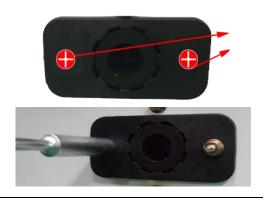
3. Carefully remove the tempered glass from the **RIGHT SIDE** of the table by sliding it toward you.



2. On the **RIGHT SIDE OF THE TABLE**, remove the end cap, corner pieces, and metal parts.



 Reinstall the factory-removed black bearings on all the rod holes using a nut driver and hardware provided.



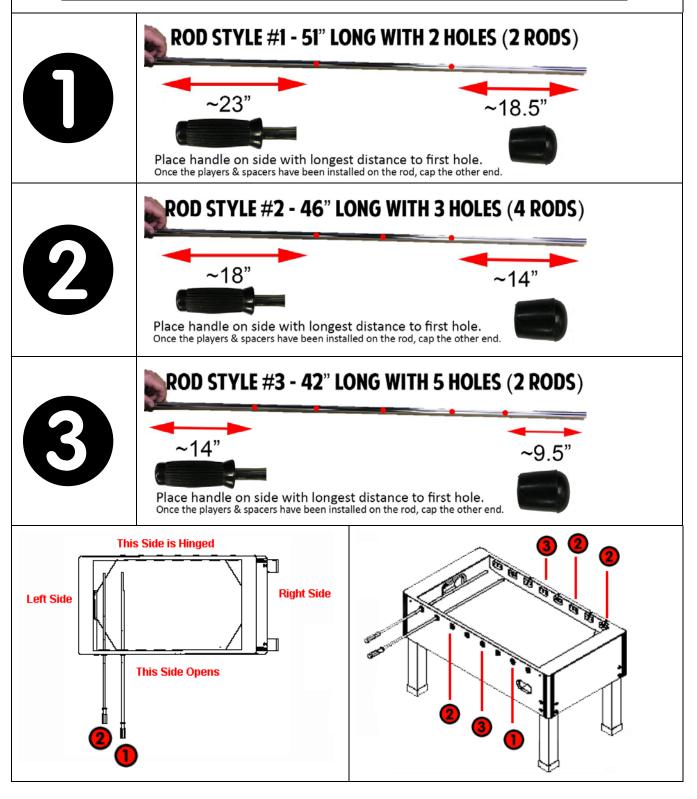
5. Begin to assemble the rods and the players. Sort the foosball player rods by length:

ROD STYLE #1 - 51" LONG WITH 2 HOLES (2 RODS) ROD STYLE #2 - 46" LONG WITH 3 HOLES (4 RODS) ROD STYLE #3 - 42" LONG WITH 5 HOLES (2 RODS)



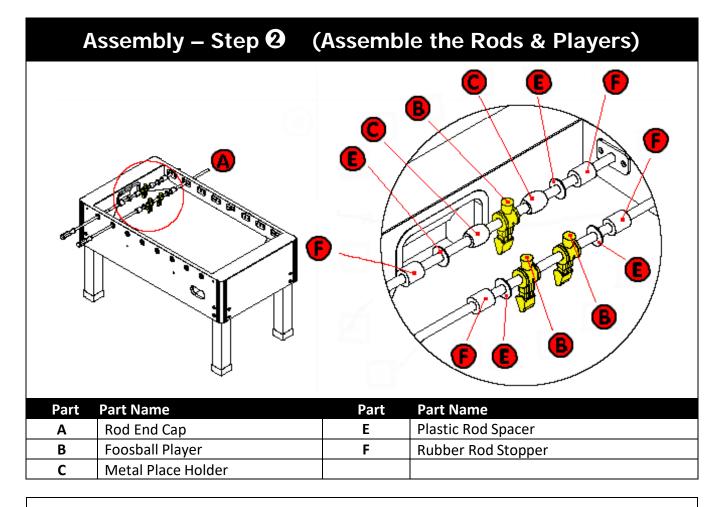
Assembly – Step **2** (Assemble the Rods & Players)

Use this page as a guide for assembling the rods and foosball players. **Do not begin assembly until you have read ALL ASSEMBLY INSTRUCTIONS!**





Use the included lubricating oil to aid in rod and player assembly.



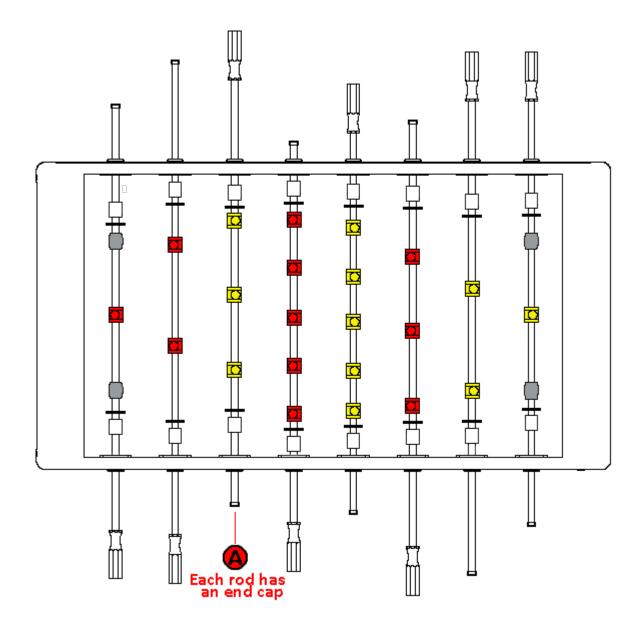
IMPORTANT NOTE We recommend assembling all the pieces on the playfield first (*before tightly securing the players to the rods*) to make sure all the players are in the right position. Continue to STEP ③ to tightly secure the players once you're positive everything is placed according to the aerial view.

- 1. Begin assembling the rods from the left side of the table. Starting with the 1-player rod (goalie rod/rod style #2/3-holed rod), slide the rod into the table.
- 2. Next slide on a rubber stopper (F), a plastic rod spacer (E), a metal place holder if goalie rod (C)* and the foosball player/s (B).
- **3.** The players will line up with small holes in the rod. Make sure the player is facing in the proper direction.
- 4. Once all the pieces have been placed on the rod, secure them tightly in Assembly Step **9**.

*Note: The gray metal place holders are only used for the two goaliebars.

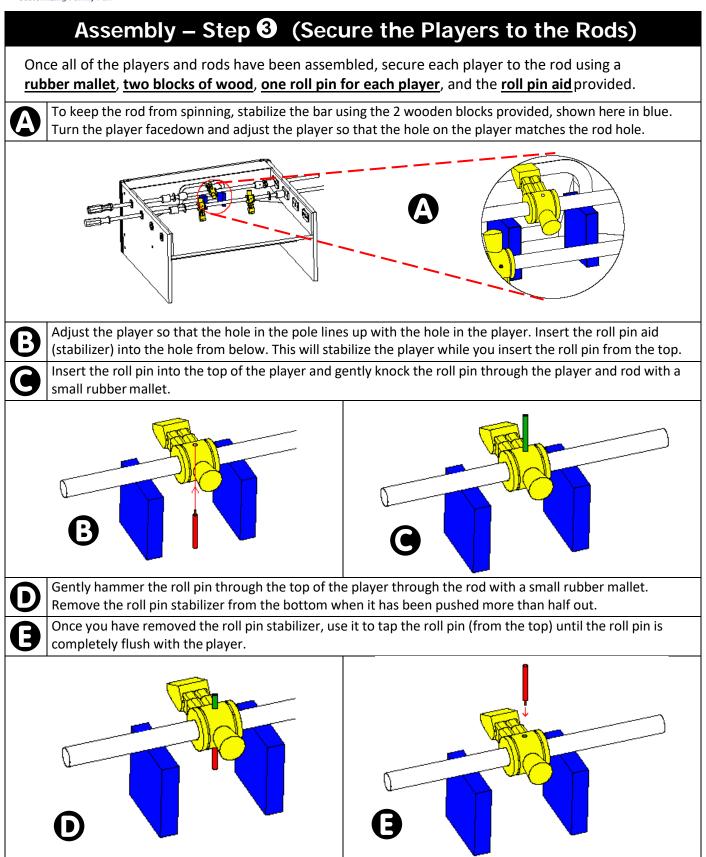


This is a view from the top of what the rods, spacers, and foosball players should look like once assembled.



If you have purchased a Metal Rod Protector Kit, please see the supplemental manual for installation instructions.









Assembly – Step 3 (Secure the Players to the Rods)

After Assembling the Players

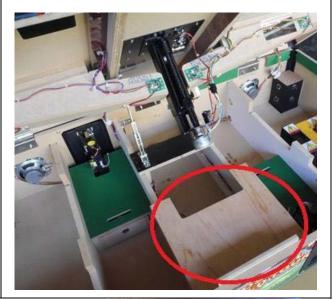
 After putting the rods inside of the table, reinstall the tempered glass carefully and retighten all the bolts. Then, attach the 4 cup holders with hex bolts to each end (2 per short side).



 Using the included allen key, secure each cup holder to the short ends of the table. There are 2 cup holders per table end (4 total).



2. Open the table and put ONE ball in the track. Also, put the PCB COVER above the PC Board.



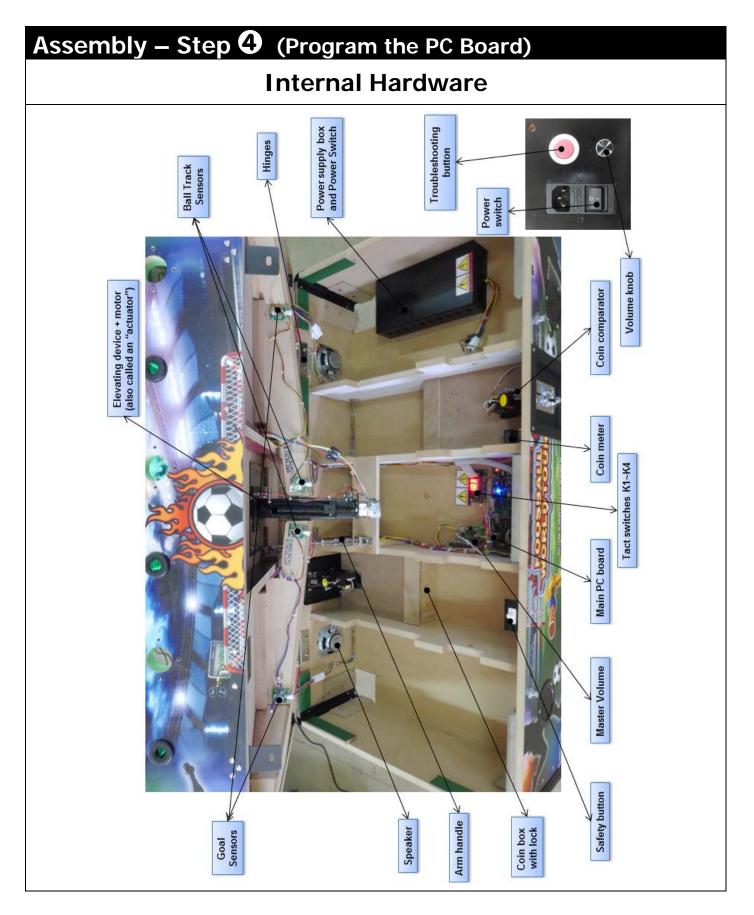


4. Plug in the electrical cord and turn on the power (under the table on the right side) to ensure all lights, motors, and computer functions are operable.

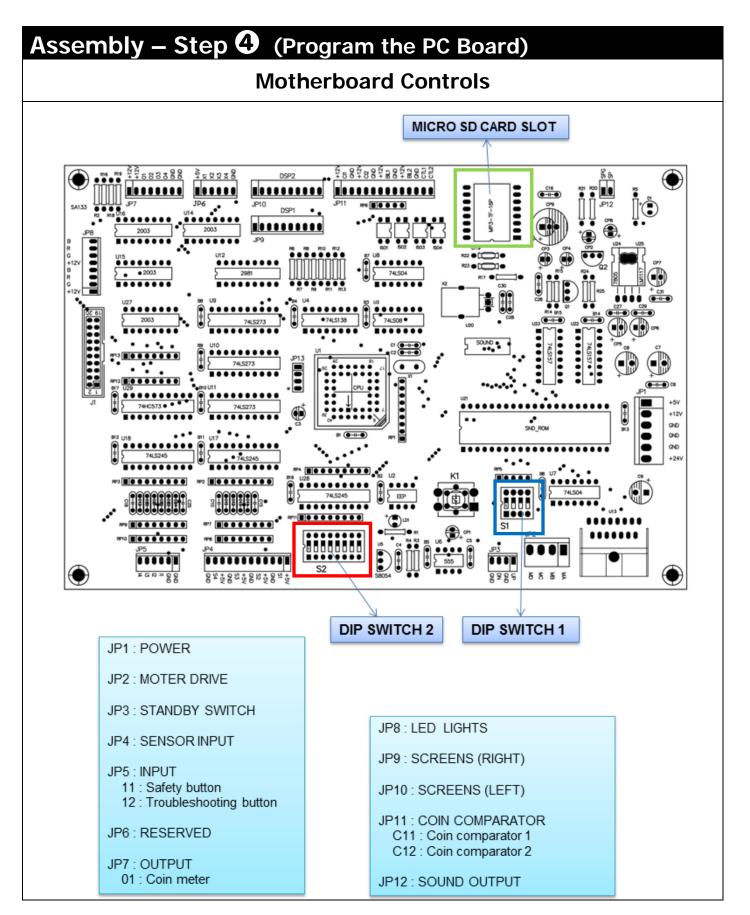
IMPORTANT NOTE: Only 1 ball may be inside the machine at a time.

Please check to see if your machine was shipped with a ball inside the machine before inserting another ball. The machine will not function if more than one ball is inside the mechanism.











Assembly – Step ④ (Program the PC Board) DIP Switch Adjustments

DIP SWITCH 1

		1	2	3	4
MUSIC	Play in Order	OFF			
MUSIC	Play Random	ON			

DIP SWITCH 2

		1	2	3	4	5	6	7	8
	1 coin, 1 game	OFF	OFF						
	2 coins, 1 game	ON	OFF						
COIN(S)	3 coins, 1 game	OFF	ON	-					
	4 coins, 1 game	ON	ON	-					
	3 goals			OFF	OFF	The	aomo io		
GOALS OF	5 goals			ON	OFF			over wh the play	
WINNER	7 goals			OFF	ON			nber of o	
	9 goals			ON	ON	UDIAII			Juais
	8 songs					OFF	OFF		
MUSIC*	6 songs					ON	OFF		
WOSIC	4 songs					OFF	ON		
	2 songs					ON	ON		
DEMO MUSIC	YES							OFF	
DEMO MUSIC NO								ON	
ZEROING OF	NO								OFF
SCORE	YES								ON

Locate Safety Stickers

Warning:



Only qualified personnel should work inside the equipment.





This area may contain hazardous voltage

which can cause electrical shock.

This game features flashing lights which may not be suitable for photosensitive epilepsy.

If you or your child have ever experienced a convulsive attack, loss of consciousness, etc. due to light stimulus or TV games or if you fear that you might experience these symptoms, PLEASE BE VERY CAREFUL USING THIS MACHINE.

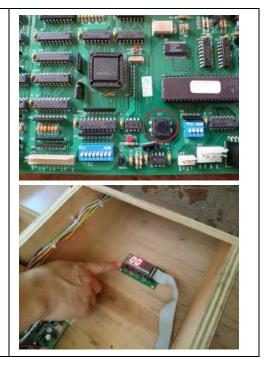


Danger:



How to Test the Foosball Table

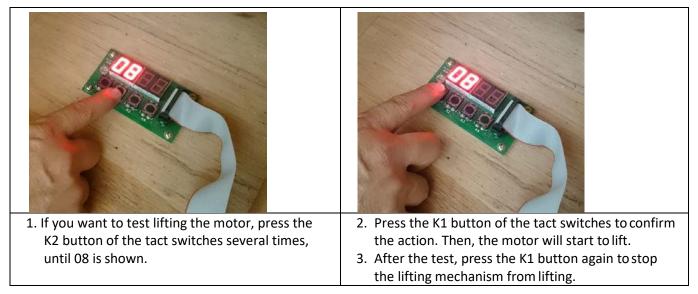
- 1. Turn the table off and press K1 on the PC Board for audit
- 2. Press the K1 button on the PC Board
- 3. At the same time, turn on the power with the other hand
- 4. Then on the screen of tact switches K1~K4, it's shown here as 00



Functions for the Tact Switches K1~K4

00	LED light strips and LED score boards test	06	Motor up test
01 DIP Switch 1 test		07	Motor down test
02	DIP Switch 2 test	08	Motor down and up test
03	Input test - 1	09	Sound test
04	Input test - 2	10	Memory test
05	5 Output test		MP3 module test

Test the Motor Function





After Installing the Game

- 1. Check the voltage regularly to avoid a short circuit or potential fire. Do not overload the circuit.
- 2. Keep the power cord out of areas with busy foot traffic to ensure the safety of users and the machine.
- 3. Keep children away from all power sources. Children should always be under adult supervision while using the machine. Youth under 120cm (roughly 4ft) in height should not operate this machine.
- 4. Regular maintenance should be performed on the machine to ensure that it is clean, smooth, and debris-free (see section "Care and Maintenance").
- 5. Do not use any sharp instruments on any part of the machine as it may cause irreparable damage.
- 6. Remove and replace any piece or part that becomes damaged.
- 7. Turn off the game and have it inspected by an electrician or service technician if it is operating abnormally. Contact an electrician or service technician if your product experiences power failure, liquid or objects found near/inside the electronic components, or abnormal sounds coming from the actuator (the automatic ball release).
- 8. Use the leg adjusters to level the table if necessary.
- 9. Do not use outdoors or in damp areas.
- 10. Take extra care when handling the tempered glass panel, it may break.

Care and Maintenance

- 1. Use a soft cloth, and product-specific polishing spray to clean the cabinet. **THE GLASS PLAYFIELD COVER SHOULD BE CLEANED WITH GLASS CLEANER ONLY.**
- 2. Dust, grime, and other debris can collect inside the body of your table over time. Vacuum out the inside cavities frequently. The easiest way to access the inside of the table is to remove the glass plate and clean the playfield and foosball players. Opening the cabinet will also give you access to excess dust that may have built up inside the goal chutes. **NEVER ATTEMPT** to clean the automatic ball release system while the game is operating.
- 3. Clean any dirt from the main PC Board with a soft brush or dry cloth. **NEVER USE WATER OR OTHER LIQUIDS.** Always be sure to turn off or unplug the machine before opening the PCB panel.
- 4. Household cleaner may be used to wipe down the poles, handles, and legs.
- 5. Dust the scoreboard when needed (depending on the model).
- 6. Periodically check the functionality of the coin mechanisms and empty coin boxes.
- 7. Perform maintenance work in accordance with these instructions. Always be sure to turn off the power before servicing the machine.



Troubleshooting

Having trouble assembling your new table?

Call our experts in the Parts and Service Department (1+716-866-0054) or email <u>Service@BarronGames.com</u> and we will be happy to assist you! We also have some great troubleshooting videos for World Tour on our youtube channel.

Always check the Instruction Manual against the PC Board error codes to begin troubleshooting.

Voltage Issues:

Voltage issues may be due to a card swipe system attached to the table which is causing the power supply to be unstable. <u>Card swipe systems must be attached to their own</u> <u>power supply.</u>

The 12V/5V power supply which is in the table can have its output adjusted by using the knob (called a "trimpot") on the front of the power supply. Check the voltage coming out of the power supply. If you are not using a card swipe system, adjust the trimpot by rotating it clockwise or counter-clockwise as necessary to increase or decrease the output

Optical Goal Sensor:

Check the PC Board error lights to make sure the optical goal sensor light is not on.

Troubleshooting the PCB

Initiate an Audit

- 1. Turn the table off and press K1 on the PC Board for audit.
- 2. The screen (just above the K1~K4 buttons) will show the quantity of coins.
- 3. Press K3 and K4 to zero the counter.
- 4. Press K1 to quit the audit function.

Error Codes

10	Coin comparator 1: coin stuck
11	Coin comparator 2: coin stuck
20	Ascent of elevating device is out of order.
21	Descent of elevating device is out of order.
22	The ball is not in the track.
23	The ball does not leave the track.
30	Safety switch is not pressed.

* LED screens above the goals will show the errors codes when the table is out of order.

* When there is an error, press the Troubleshooting Button.



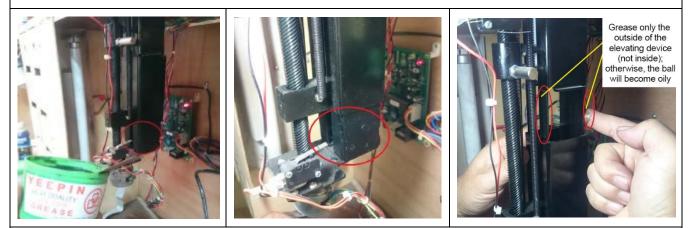
Troubleshooting the Elevating Device

Greasing the Ball Actuator

If you are experiencing a malfunction with the elevating device, attempt to **add a dab of grease** before disassembling the ball actuator:

- 1. To prevent the mechanism from getting stuck, add some grease to the elevating device. This should help it lift more smoothly.
- 2. On the mechanism, pull the gate down and also put some grease on the elevating device; **ONLY the area that touches the gate needs to be lubricated**.
- 3. DO NOT put grease inside of the track, otherwise, the ball will become oily.

<u>CAUTION: PINCH POINT!</u> Do not put fingers near elevating device. The actuator moves fast and will not stop until it has moved completely up or completely down.



If you continue to experience malfunctions with the ball actuator / elevating device, continue troubleshooting:

Troubleshooting the Ball Actuator





2. Loosen the 4 screws at the bottom of the device.



Troubleshooting the Elevating Device

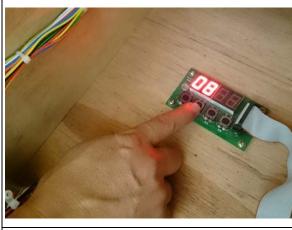
4. The screen should show 00.



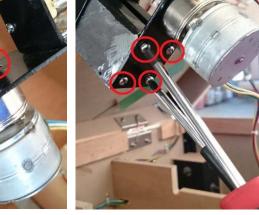
3. Press the K1 button on the PC board. At the same time, turn on the power with your other hand.



- 5. Press the K2 button of the tact switches several times, until the screen reads 08.
- 6. Press the K1 button of the tact switches to confirm the action. Then, the motor will start to lift.



7. After attempting this several times, the lifting will become smoother. Then, press the K1 button of the tact switches to stop the lifting.



8. Re-tighten the 6 screws.



9. To retest the motor: Press the K2 button of the tact switches for several times, until 08 shown on the screen. Then, press the K1 button of the tact switches to confirm the action. The motor will start to lift.

<u>CAUTION: PINCH POINT!</u> Do not put fingers near elevating device. The actuator moves fast and will not stop until it has moved completely up or completely down.

10. If the lifting remains smooth, it's fixed. Press the K1 button of the tact switches to stop the lifting.

If not, please re-loosen the 6 screws and repeat the same steps.

Elevating Device Troubleshooting FAQ

"When the actuator raises the ball at the start of the game, the arm rises above the playfield."



Try this:



Parts List: World Tour Coin-Op Foosball SKU# BG-FSBCO

Part#	Description	Qty	Part #	
FB-A001	Main cabinet	1	FB-B015	S
FB-A002	Tempered glass	1	FB-B016	С
FB-A003	Coin comparator	2	FB-B017-1	D
FB-A013	Metal frame	2	FB-B017-2	Ν
FB-A014-1	Faceplate for coin comparator	2	FB-B018	Α
FB-A015	Lock for the faceplate	2	FB-B019	V
	(the same lock for the coin box)		FB-C001-1	Ρ
FB-A016	Key for the faceplate	2	FB-C001-2	Р
	(the same key for the coin box)		FB-C002	R
FB-A004	Lock for the table	2	FB-C003	R
FB-A005	Key for the table	2	FB-C004	Ir
FB-A006	Protection for the speakers	4	FB-C005	R
FB-A007	LED light strip	2	FB-C006	Ρ
FB-A008	LED score/credit boards	2 sets	FB-C007	Р
	(red light + green light)		FB-C008	R
FB-A010	Bearing	16	FB-C009	1
FB-A011	Printing on the panels	1 set	FB-C010	2
FB-A012-1	Corner metal part	2	FB-C011	5
FB-A012-2	Corner metal part	2	FB-C013	В
FB-A013	Bolts for the corner metal parts	1 pack	FB-C014	С
FB-A017-1	Metal End Cap for Table (left)	1	FB-C015	Н
FB-A017-2	Metal End Cap for Table (right)	1	FB-C016	V
FB-A018	Long Metal Part (Rail Cover)	2	FB-C017	N
FB-B001	Elevating device for ball release + Motor	1 set	FB-C018	С
FB-B003	Micro switch for elevating device	2	FB-C021	Ρ
FB-B004	Sensor (1 set of 2 pcs)	4 sets	FB-C022	Ρ
FB-B005	Main PC board	1	FB-C023	Ρ
FB-B006	Volume amplifier	1	FB-C024	В
FB-B007	Tact switches K1~K4	1	FB-C025	E
FB-B008	Power supply box	1	FB-D001	D
FB-B009	Power switch / EMI filter	1	FB-D002	S
FB-B010	Troubleshooting button w/micro switch	1	FB-D003	Н
FB-B011	Volume button	1	FB-D004	L
FB-B012	Power cord	1	FB-D005	Ν
FB-B013	Coin meter	1		
FB-B014	Speaker (15 W)	4		

Part #	Description	Otv
FB-B015	Description Safety button	Oty 1
FB-B015	Coin box with lock	2
FB-B017-1	Detachable hinge	2
FB-B017-2	Non-detachable hinge	1
FB-B017 2	Arm handle	1
FB-B010	Wooden protection for the main PCB	1
FB-C001-1	Player (Yellow) (+1 extra)	11
FB-C001-1	Player (Black) (+1 extra)	11
FB-C001 2	Roll pin (26+4 pieces)	26
FB-C003	Roll pin aid	1
FB-C004	Iron ball / Stop ring	4
FB-C005	Rubber bumpers (+6 extra)	16
FB-C006	Plastic washer	16
FB-C007	Plastic handle	8
FB-C008	Rod End Cap	8
FB-C009	1 player rod / 3 player rod	4
FB-C010	2 player rod	2
FB-C011	5 player rod	2
FB-C013	Ball	4
FB-C014	Cup holder	4
FB-C015	Hex bolts for the cup holders	1 pack
FB-C016	Wooden leg	4
FB-C017	Metal leg leveler	4
FB-C018	Carriage bolts for the legs	1 pack
FB-C021	Protection tube for the rods (Long) – optional	2
FB-C022	Protection tube for the rods (Med) – optional	4
FB-C023	Protection tube for the rods (Short) – optional	2
FB-C024	Bolts for rod protectors – optional	1 pack
FB-C025	End caps for rod protectors – optional	8
FB-D001	Double open end wrench 17X19 mm	1
FB-D002	Socket wrench 8mm	1
FB-D003	Hex key	1
FB-D004	Lubricating oil	1
FB-D005	Manual	1



Customizing Family Fun

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